The Reinforcers
Our short carbon fibers
SIGRAFIL®
SIGRAFIL® short carbon fibers
The secret to top-strength composites

T130 is the most common sizing system for our SIGRAFIL short carbon fibers. It is essential for effective strengthening of composites – especially for thermoplastic injection molding involving polycarbonates. T130 is based on polyurethane chemistry and ensures a strong connection between the fibers and the polycarbonate matrix. This in turn ensures significantly better strength and stiffness in the final product. As part of the production process, sizing can have a massive impact. Without the proper sizing, chopped fibers can be soft and loose, which degrades the ability to handle or process the fibers. SIGRAFIL short carbon fibers do more than just reinforce composites. They support customer processes and ultimately the customer itself. Smart solutions from SGL Carbon – the real reinforcers.
SIGRAFIL® short carbon fibers
The secret to top-strength composites
130
Our short carbon fibers

SIGRAFIL short carbon fibers are based on high-quality continuous carbon fiber tows from our own production lines. Each and every batch delivers our famously uncompromising quality, production consistency and material properties. Our customers benefit from SGL Carbon’s unparalleled experience at all stages of the processing chain. SIGRAFIL short carbon fibers are proven performers in many industries around the world.

Market segments of our Business Unit Carbon Fibers

<table>
<thead>
<tr>
<th>Typical applications</th>
<th>Automotive</th>
<th>Industrial Applications</th>
</tr>
</thead>
<tbody>
<tr>
<td>Typical applications</td>
<td>• Interior components</td>
<td>• Injection molding applications</td>
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<tr>
<td></td>
<td>• Secondary structure components</td>
<td>• Process equipment</td>
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<tr>
<td></td>
<td>• Braking systems</td>
<td>• Packaging</td>
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<td></td>
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<td>• Hydrocarbon contamination</td>
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<td></td>
<td></td>
<td>• Buoyancy</td>
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<tr>
<td></td>
<td></td>
<td>• Medical technology</td>
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<tr>
<td></td>
<td></td>
<td>• Machinery and plant manufacture</td>
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<tr>
<td></td>
<td></td>
<td>• Sports and leisure</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• Marine industry</td>
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<tr>
<td></td>
<td></td>
<td>• Civil engineering</td>
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<tr>
<td>Typical products</td>
<td>• Injection-molded parts</td>
<td>• Thermoplastic compounds</td>
</tr>
<tr>
<td></td>
<td>• Brake disks and brake pads</td>
<td>• Hard-disk case</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• Electrostatically discharge floorings</td>
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<td></td>
<td></td>
<td>• Speciality papers</td>
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<tr>
<td></td>
<td></td>
<td>• Conductive adhesives</td>
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<tr>
<td></td>
<td></td>
<td>• Functional coatings</td>
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<tr>
<td></td>
<td></td>
<td>• Refractory components</td>
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<tr>
<td></td>
<td></td>
<td>• Fuel cells</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• Concrete reinforcement</td>
</tr>
<tr>
<td></td>
<td></td>
<td>• Graphite electrodes</td>
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</table>

Materials used from SGL Carbon

- SIGRAFIL® chopped carbon fibers
- SIGRAFIL® milled carbon fibers
- SIGRAFIL® chopped carbon fibers
- SIGRAFIL® milled carbon fibers
The Reinforcers | Overview

They offer a significantly higher stiffness to weight ratio and are thus popular in industries that require lightweight design, including automotive, aerospace, energy, and various other industrial applications.

**Strong, stiff, light**

Our short fiber products are indispensable tools in high-tech applications where material compatibility is just as crucial as strength and stiffness. In technical plastics such as polycarbonate, SIGRAFIL short carbon fibers outperform alternative fibers.

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**Aerospace**
- Secondary structure components
- Interior components
- Reduced weight components – glass fiber replacement

**Energy**
- Injection molding applications

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**Typical applications**
- • Interior components
- • Secondary structure components
- • Reduced weight components – glass fiber replacement
- • Injection molding applications
- • Process equipment
- • Packaging
- • Hydrocarbon contamination
- • Buoyancy
- • Medical technology
- • Machinery and plant manufacture
- • Sports and leisure
- • Marine industry
- • Civil engineering

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**Typical products**
- • Injection-molded parts
- • Brake disks and brake pads
- • Thermoplastic compounds
- • Hard disk case
- • Electrostatically discharge floorings
- • Speciality papers
- • Conductive adhesives
- • Functional coatings
- • Refractory components
- • Fuel cells
- • Concrete reinforcement
- • Graphite electrodes
- • Aircraft seat components
- • Fasteners
- • Injection-molded parts

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**Materials used from SGL Carbon**
- • SIGRAFIL® chopped carbon fibers
- • SIGRAFIL® milled carbon fibers
- • SIGRAFIL® chopped carbon fibers
- • SIGRAFIL® milled carbon fibers
- • SIGRAFIL® chopped carbon fibers
- • SIGRAFIL® milled carbon fibers
Shortcut to success: our chopped carbon fibers

SIGRAFIL carbon fibers provide a clear path to achieving the precise mechanical, chemical, thermal and electrical properties needed for many products and applications. They are especially popular as a reinforcing material or filler, with outstanding feedability.
SIGRAFIL®
precision-chopped carbon fibers

SIGRAFIL chopped carbon fibers are created through precision cutting of our continuous carbon fiber tows. They are available with various sizings and in various cut lengths. Beyond their outstanding mechanical, thermal and chemical properties, they also stand out for good electrical conductivity and excellent feedability.

As a functional additive, they are primarily used in the manufacture of compounds for thermoplastic injection molding processes in the high- and low-temperature ranges. In addition, they are ideally suited for turning non-conductive materials such as plastics, resin systems and special papers into conductive ones.

Chopped SIGRAFIL carbon fibers are used in printer and electronics components, bearing shells, fuel cell components, gearwheels, mechanical components and cement reinforcement. We offer individual solutions for a variety of requirements.

Typical customer products and processes:
- Thermoplastic compounds for injection molding
- Coating systems
- Anti-static and fire protection
- Adhesives
- Speciality papers

Material benefits of SIGRAFIL chopped carbon fibers
- Excellent mechanical properties
- Low density
- Low thermal expansion
- Good electrical conductivity
- Corrosion resistant
- Excellent feedability

Manufacturing process of our SIGRAFIL® chopped carbon fibers

- PAN precursor
- Oxidation 200 – 300 °C (392 – 572 °F)
- Carbonisation 1200 – 1600 °C (2190 – 2912 °F)
- Surface treatment
- Sizing
- Winding
- Cutting
The best carbon fiber for each application

Our carbon fibers are available coated with various sizings and in different staple lengths to ensure consistently optimum fiber dispersion whatever the application, e.g. for thermoplastics, thermosets or aqueous processes.

For the production of compounds, we supply carbon fibers with special sizings. These are perfectly matched to the processing temperatures and bonding characteristics of the different thermoplastics. With our different SIGRAFIL materials, you can choose the specific carbon fiber property that you need.

Whether you are using carbon fibers as a reinforcing material or a filler, their properties can be transferred to your compounds and composites and ultimately to the end products. This opens up many different possibilities for you.

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**Nomenclature**

<table>
<thead>
<tr>
<th>1</th>
<th>2</th>
<th>3</th>
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<tbody>
<tr>
<td>Brand name</td>
<td>SIGRAFIL</td>
<td></td>
<td></td>
<td></td>
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</tr>
<tr>
<td>Material</td>
<td>C = carbon</td>
<td></td>
<td></td>
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</tr>
<tr>
<td>Type</td>
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<tr>
<td>Fiber length</td>
<td>Chopped fiber: in mm Milled fiber: in µm</td>
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<tr>
<td>Mechanical properties</td>
<td>Tensile strength / tensile modulus (GPa)</td>
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<tr>
<td>Sizing</td>
<td>T190 = aromatic polymer, E100 = epoxy, G100 = glycerin, T130 = polyurethane, UN = unsized</td>
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**Material data of our SIGRAFIL® chopped carbon fibers**

<table>
<thead>
<tr>
<th>Typical properties</th>
<th>Units</th>
<th>C C6-4.0/240-T130</th>
<th>C C6-4.0/240-T190</th>
<th>C C6-4.0/240-E100</th>
<th>C C6-4.0/240-G100</th>
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<tr>
<td>Fiber length chopped</td>
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<td>6 / 0.24</td>
<td>6 / 0.24</td>
<td>6 / 0.24</td>
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<tr>
<td>Filament diameter</td>
<td>µm</td>
<td>7</td>
<td>7</td>
<td>7</td>
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<tr>
<td>Tensile strength</td>
<td>GPa/ksi</td>
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<td>4.0 / 580</td>
<td>4.0 / 580</td>
<td>4.0 / 580</td>
</tr>
<tr>
<td>Tensile modulus</td>
<td>GPa/ksi</td>
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<td>240 / 35</td>
<td>240 / 35</td>
<td>240 / 35</td>
</tr>
<tr>
<td>Elongation at break</td>
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<td>1.7</td>
<td>1.7</td>
<td>1.7</td>
</tr>
<tr>
<td>Single filament resistivity</td>
<td>µΩm/µΩin</td>
<td>15 / 590</td>
<td>15 / 590</td>
<td>15 / 590</td>
<td>15 / 590</td>
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<tr>
<td>Bulk density</td>
<td>g/l</td>
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<td>360</td>
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<tr>
<td>Sizing type</td>
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<td>polyurethane</td>
<td>aromatic polymer</td>
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<td>glycerin</td>
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<tr>
<td>Sizings mass content</td>
<td>%</td>
<td>2.7</td>
<td>1</td>
<td>3</td>
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<tr>
<td>Other fiber lengths are available on request.</td>
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</tr>
</tbody>
</table>

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Compatible with:
- PC, POM, ABS, PA, PBT
- PEEK, PEL, PA, polyimides
- epoxy, polyester
- water based systems
Relative properties of chopped carbon fibers in polycarbonate

In the production of compounds, chopped carbon fibers are traditionally used as a filler material. By varying fiber staple length and loading, it is possible to control how strongly a particular carbon fiber property is expressed in the compound.

With higher fiber loading, there is a corresponding decrease in electrical resistivity and hence an increase in conductivity. Higher conductivity also results in better electromagnetic shielding. Similar behavior can be seen in the mechanical properties of our carbon fibers. With higher filler loading in the compound, stiffness and strength are increased, although the rise in stiffness is far greater.
Ideal for mixing processes: our milled carbon fibers

SIGRAFIL milled carbon fibers are suited for an entire range of applications. They are particularly ideal for all manners of mixing processes and shine in situations where the mechanical properties and electrical conductivity of a material system are to be enhanced.
SIGRAFIL®
milled carbon fibers

We produce our SIGRAFIL milled carbon fibers from high-quality continuous carbon fiber tows from our own production lines. The fibers are unsized and they deliver the strong dispersion performance needed to achieve outstanding mix and processing characteristics. Beyond this, they feature excellent mechanical properties and good electrical conductivity.

Our milled carbon fibers are intended for use in a wide range of mixing processes. They are also ideal for the production of thermoplastic compounds. Other typical applications include floorings, adhesives and coatings. We offer individual solutions for a variety of requirements.

Material benefits at a glance
- Excellent mechanical properties
- Low density
- Low thermal expansion
- Good electrical conductivity
- Corrosion resistant
- Good dispersibility
- Controlled length distribution

Material data of our SIGRAFIL® milled carbon fibers

<table>
<thead>
<tr>
<th>Typical properties</th>
<th>Units</th>
<th>C M80–3.0/200–UN</th>
<th>C M150–3.0/200–UN</th>
<th>C M80–4.0/240–UN</th>
<th>C M150–4.0/240–UN</th>
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</thead>
<tbody>
<tr>
<td>Fiber density</td>
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<tr>
<td>Mean fiber length milled</td>
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<td>150</td>
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<td>150</td>
</tr>
<tr>
<td>Filament diameter</td>
<td>µm</td>
<td>7</td>
<td>7</td>
<td>7</td>
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</tr>
<tr>
<td>Tensile strength</td>
<td>GPa/ksi</td>
<td>3.0/435</td>
<td>3.0/435</td>
<td>4.0/580</td>
<td>4.0/580</td>
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<tr>
<td>Tensile modulus</td>
<td>GPa/Msi</td>
<td>200/29</td>
<td>200/29</td>
<td>240/35</td>
<td>240/35</td>
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<tr>
<td>Elongation at break</td>
<td>%</td>
<td>1.5</td>
<td>1.5</td>
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<td>1.7</td>
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<tr>
<td>Single filament resistivity</td>
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<td>22/870</td>
<td>22/870</td>
<td>15/590</td>
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<td>Bulk density</td>
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<td>unsized</td>
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<td>unsized</td>
<td>unsized</td>
</tr>
</tbody>
</table>

Typical applications
SIGRAFIL milled carbon fibers can be used for the following customer products and processes:
- Thermoplastic compounds for injection molding
- Anti-static coating system
- Wear-resistant coatings
- Adhesives
- Floorings

Manufacturing process of our SIGRAFIL® milled carbon fibers

PAN precursor → Oxidation 200 – 300°C (392 – 572°F) → Carbonisation 1200 – 1600°C (2190 – 2912°F) → Surface treatment → Winding → Milling
Successful together

Which applications benefit most from our materials? Where can our products help optimize production processes? How can they help our customers achieve the results they desire? These are the questions we pursue daily.

We strive to provide our customers with more than just world-class short carbon fibers. What really matters is applying our deep pool of expertise to finding intelligent solutions that bring our customers lasting success – from material and process consulting to joint development of comprehensive customer-specific product solutions.
The three pillars for perfect customer solutions

Our many years of experience have taught us that three factors matter most in helping our customers achieve lasting success:

1 | Individual consultation on the right product
Every application is ultimately based on individual needs. Our comprehensive expertise in materials and machining processes, supplemented by our application-oriented database of products, lets us find the best solution for the specific problem, including a matrix approach to sizing that ensures the right fit.

2 | Uniformly high product quality
To ensure uniform high quality and performance characteristics in our short carbon fibers, we start exclusively with high-quality SIGRAFIL continuous carbon fiber tows produced completely in our own factories.

3 | Quick and knowledgeable technical support
Whenever our customers have questions – process, material performance, standards conformation or otherwise – we’re there to help. Our experts have a deep pool of first-hand expertise to provide quick, uncomplicated and solution-oriented answers.
Smart Solutions

Be it materials, components or production processes, we focus our thinking and actions on the customer and keep an eye on the big picture. Our solutions already anticipate the future today.

The following examples show a selection of our unique product range.

**Mobility**
- Lightweight components and structural parts based on fiber-reinforced composites for automotive and aerospace manufacture
- Graphite anode material for lithium-ion batteries in electric vehicles
- Carbon-ceramic brake disks for sports cars and luxury sedans

**Energy**
- High-temperature solutions based on specialty graphites and fiber materials for the photovoltaic industry
- Carbon fiber materials for rotor blades
- Gas diffusion layers for fuel cells
- Systems for more efficient heat exchange and heat recovery
- Carbon fibers for pressurized gas containers

**Digitization**
- Carbon, graphite, and CFC components for polysilicon and monocrystal pulling in the semiconductor industry
- High precision, coated graphite carriers for the production of LEDs

→ Wet pressing process for CFRP component production in the Lightweight and Application Center
We are leaders in the development and manufacture of products based on carbon, graphite, carbon fibers, and fiber-reinforced composites. In partnership with our customers, we develop intelligent, trendsetting, and sustainable solutions that deliver a clear benefit.

With our in-depth material, engineering, and application know-how, we make a substantial contribution to the major future topics mobility, energy, and digitization.
Contact

Europe / Middle East / Africa
cf-europe@sglcarbon.com
Phone +49 8271 83-1000
Fax +49 8271 83-1427

Americas
cf-americas@sglcarbon.com
Phone +1 509 762-4645
Fax +1 714 698-8104

Asia / Pacific
cf-asia@sglcarbon.com
Phone +61 21 6097-6888
Fax +61 21 5211-0085

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