

SIGRAFINE® R6340

Material: Graphite

Forming: Isostatically pressed Application: Semiconductor

Material data of SIGRAFINE® R6340

| Typical properties | Units | Test standards | Values*_ |
|---|----------------------------------|-------------------|------------------------|
| Average grain size | μm | ISO 13320 | 15 |
| Bulk density | g/cm³ | DIN IEC 60413/204 | 1.72 |
| Open porosity | Vol. % | DIN 66133 | 15 |
| Medium pore entrance diameter | μm | DIN 66133 | 2.2 |
| Coefficient of permeability (ambient temperature) | cm²/s | DIN 51935 | 0.25 |
| Rockwell hardness HR ₁₀ / ₁₀₀ | | DIN IEC 60413/303 | 80 |
| Resistivity | μΩm | DIN IEC 60413/402 | 12 |
| Flexural strength | MPa | DIN IEC 60413/501 | 45 |
| Compressive strength | MPa | DIN 51910 | 90 |
| Dynamic modulus of elasticity | MPa | DIN 51915 | 11 x 10 ³ |
| Thermal expansion (20 – 200 °C) | K ⁻¹ | DIN 51909 | 3.2 x 10 ⁻⁶ |
| Thermal conductivity (20°C) | Wm ⁻¹ K ⁻¹ | DIN 51908 | 105 |
| Ash content | ppm | DIN 51903 | ** |

^{*} Typical average values of different rectangular and round block sizes. The actual individual block values might vary depending on dimension and format.

** Ash value according to purity specifications.



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